

Measurement of Water Activity of Bacon Using a DA 7200 Diode Array High Speed Analysis System

Background

Four samples of microwaveable bacon were sent to Decagon Devices and Pertten Instruments. Each packaged contained 12 strips of bacon. The purpose of the samples was to test the feasibility of using the DA 7200 Diode Array NIR Analysis system to measure Water Activity of Bacon in 6 seconds.

Materials & Methods

Instrumentation

A DA7200 diode array based spectrometer was used for optical data collection on all samples. The DA7200 spectrometer consists of a stationary grating for wavelength dispersion and 256 pixel Indium-Gallium-Arsenide (InGaAs) detector operating in the wavelength range 950-1650 nm for energy detection. The spectrometer records 180 absorbance spectra in a typical analysis time of 6 seconds. A built-in ceramic reference and patented emission lamp ensure spectrum and wavelength reproducibility.

A unique feature of the spectrometer is its ability to collect spectra in ambient room light precluding the need for a light-tight sample enclosure. The DA7200 uses open faced sampling dishes for presentation to the instrument eliminating any instrument to sample contact. Closed faced sample cups or cells are significant sources of error and are difficult to clean. Sample cups exhibit significant variability in results from cup to cup and are subject to operator influence by packing differences, damage, or cup rotation. The sample cups/cells are difficult to clean – particularly when fatty or high moisture products are analyzed. The DA7200 eliminates the needs for these cups providing more accurate, real world results and significantly shortening analysis time.



Figure 1. – DA7200

Samples *(Note: all samples were analyzed as received with no further sample preparation required)*

Each sample was torn into small pieces and placed in a 5” sample dish. The samples were broken into pieces to facilitate the reference testing performed on the Aqualab instrument. The DA 7200 rotates the sample dish during analysis collecting spectral data on the full sample. 180 individual spectra are collected during the 3 second rotation and averaged together. Each sample was re-packed and spectra collected again to measure sample homogeneity and reproducibility.

After spectra collection, a sub-sample was immediately placed into the Decagon cup and analyzed for Water Activity using an Aqualab. Each sample was analyzed in duplicate on the Aqualab as well. The average of the two values was used as the reference value for calibration development. The samples were then allowed to sit in the open air to change their water activity values. Spectra were collected again, and the Water Activity was then measured by the Aqualab. A total of 10 samples were created using this procedure.



Figure 2. – Aqualab

Definition of Terms

PLS – Partial Least Squares, a calibration algorithm that finds patterns in the spectra which are a cross between the pattern of the analyte and the pattern which describes the largest variability in the spectrum.

R² – The square of the correlation coefficient R; a measure of the variance described by the model to the total sample variance.

SECV – Standard Error of Cross-Validation; the expected error or accuracy of the calibration. SECV is calculated by leaving each sample out of the calibration, calibrating the rest of the samples, and then predicting the one left out.

MSC – Multiplicative Scatter Correction; a technique for correcting spectra using a baseline offset and slope for each spectrum.

Results & Discussion

PLS 1 with Multiplicative Scatter Correction was used to develop a calibration for Water Activity in the bacon samples.. Table 1 lists the sample results for the developed calibration. Included are the Sample Id, Aqualab Water Activity value, DA 7200 NIR Water Activity prediction, and the difference (Lab-NIR).

Sample ID	Water Acitivity	NIR	Diff
1	0.708	0.723	-0.015
1	0.708	0.706	0.002
2	0.699	0.688	0.011
2	0.699	0.677	0.023
3	0.662	0.648	0.014
3	0.662	0.654	0.007
4	0.682	0.676	0.006
4	0.682	0.661	0.021
5	0.632	0.649	-0.016
5	0.632	0.645	-0.013
6	0.658	0.675	-0.017
6	0.658	0.667	-0.008
7	0.750	0.748	0.002
7	0.750	0.743	0.007
8	0.733	0.736	-0.003
8	0.733	0.744	-0.011
9	0.644	0.632	0.012
9	0.644	0.638	0.006
10	0.592	0.605	-0.013
10	0.592	0.598	-0.006

Table 1. – Sample Results

Table 2 lists the calibration statistics. Included are the range of lab analytical values, the R², SECV (Standard Error of Cross Validation), the repack standard deviation, and the number of samples used vs. the number of samples in the calibration set.

	Water Activity
Range	0.592 - 0.750
R ²	0.930
SECV	0.012
Repack SD	0.010
Samples	10/10

Table 2. Calibration Statistics

Water Activity of Bacon

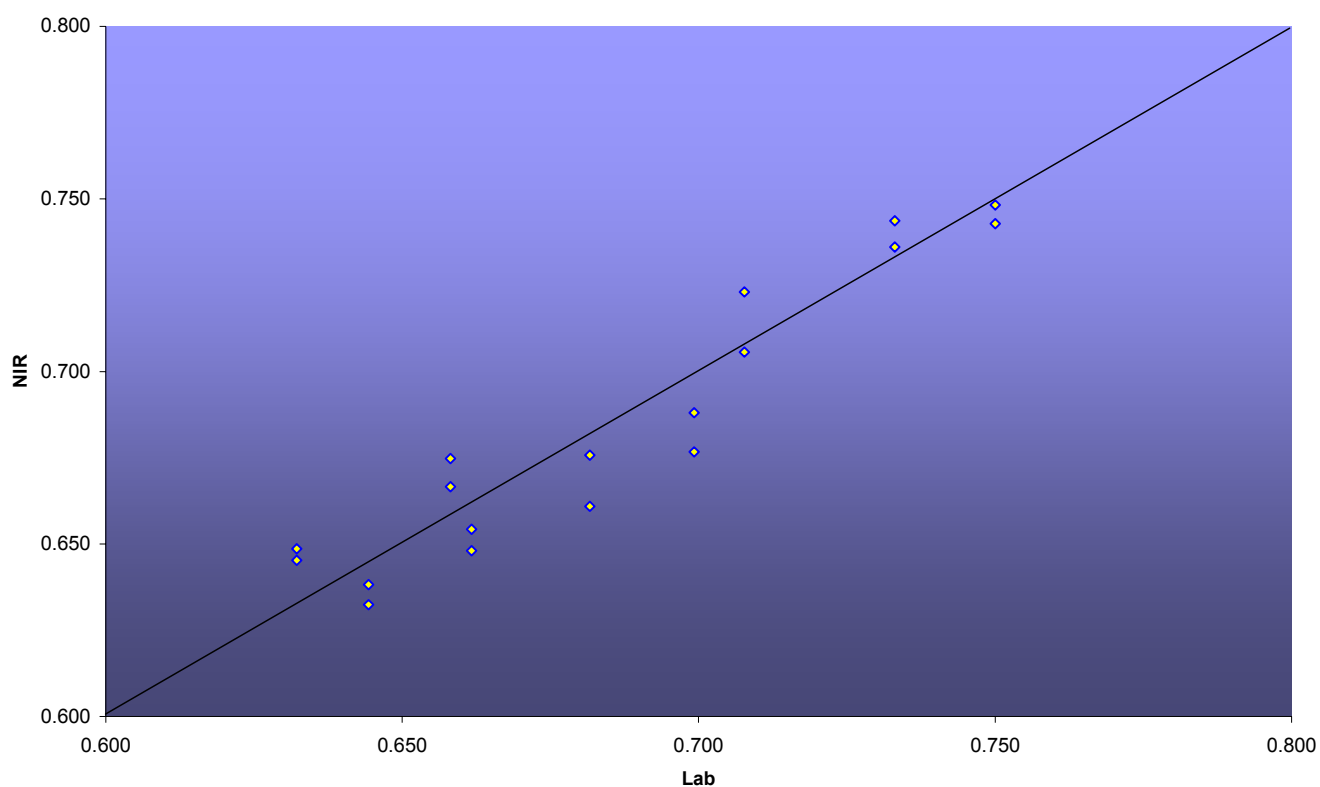


Figure 3. – Lab vs. NIR Plot – Water Activity

Comments & Conclusions

The DA 7200 is a suitable instrument for the rapid analysis of Water Activity of Bacon. The statistics indicate clear spectral responses that allow for calibration and subsequent measurement of Water Activity in Bacon. The DA 7200 offers many features and benefits for this specific application. These include sample preparation, use of open faced dishes, 6 second analysis speed, ease-of-operation, and transferability of calibrations. More samples would be required representing greater product range of Water Activity.