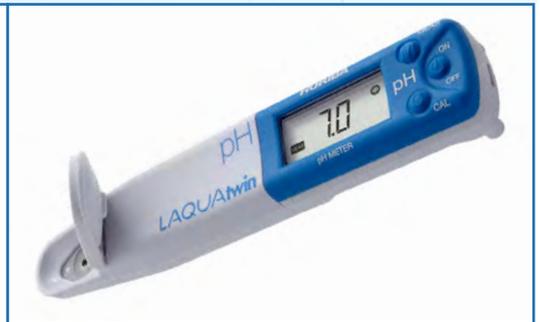


pH Measurement of Pickled Fruits and Vegetables

Pickling is a process of preserving fruits and vegetables in brine, oil, water or vinegar. The Australia New Zealand Food Standard Code 2.3.1 requires the preserved fruits and vegetables to have a pH not greater than 4.6 to prevent botulism.



Introduction

Vegetables in oil have caused botulism outbreaks in United States. Botulism is caused by the anaerobic, spore-forming bacterium *Clostridium botulinum*. This resulted to the development of Title 21 of the Code of Federal Regulation (21 CFR 114), a regulation for acidified foods. Australian authorities adopted similar precautions to 21 CFR 114 and included a requirement in the Australia New Zealand Food Standard Code 2.3.1. This code states that “fruits and vegetables in brine, oil, vinegar or water, other than commercially canned fruit and vegetables, must have a pH not greater than 4.6”.

The LAQUAtwin pH meter have three (3) models, namely pH 11, 22 and 33, which can be used to measure pH of pickled fruits and vegetables. These pocket-sized meters allow two to five calibration points using either NIST or USA pH buffers. The pH 33 meter has built-in temperature sensor that measures and displays temperature and automatic temperature compensation feature (ATC) that performs automatic calibration to the exact pH of

the buffer at the measured temperature. Refer to the specifications of the meters for more information.

Method

Calibrate the LAQUAtwin pH meter using pH 4.01 and 7.00 (or 6.86) buffers according to manufacturer’s instructions.

Sample Preparation And Measurement

1. Drain the liquid of pickled fruits and vegetables.
2. Blend the fruits and vegetables in a blender to a paste consistency. For some samples, it may be necessary to add a small amount of distilled water (less than 20mL DI in 100g sample) to facilitate blending. This will not alter the pH of most products as distilled water contains no hydrogen ions.
3. Place a portion of the paste into the sensor.
4. Record the pH and temperature once stabilized.
5. After each sample, rinse the sensor with water and blot dry with soft tissue.
6. Determine two pH values on the blended sample. These readings should agree

with one another to indicate that the sample is homogeneous.

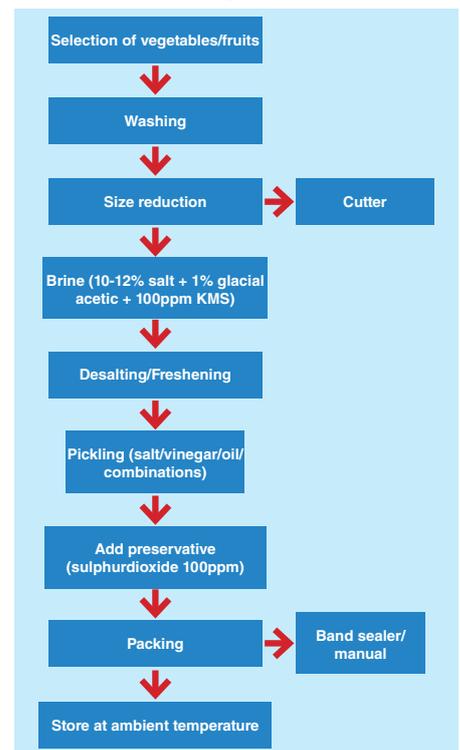


Figure 1: Flowchart of Pickling Process (Source: Lesson 9. Processed Products from Fruits and Vegetables, Crop Process Engineering)

Continued at the back

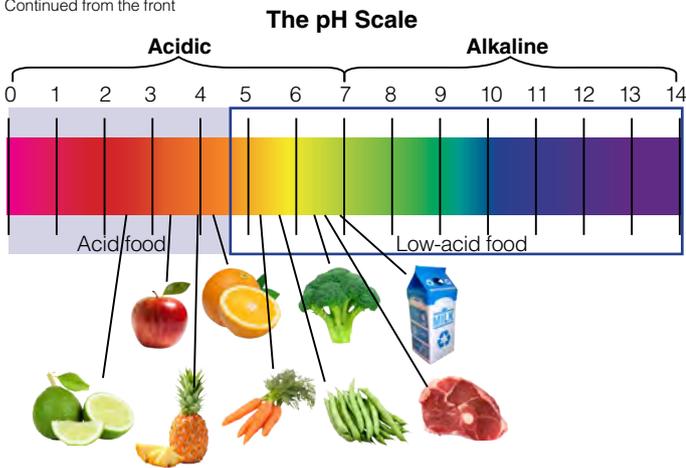


Figure 2: The pH Scale
(Source: Science Basics for Food and Safety and Quality, Virginia Cooperative Extension)

Results and Benefits

Food acidity is important in preventing botulism, a foodborne illness that comes from eating contaminated food with toxins produced by *C. botulinum*. This fact is used in preparing pickled fruits and vegetables. Aside from following tested recipes in acidification and proper packaging of products, performing accurate pH measurement using a reliable instrument is also necessary to check if pH 4.6 or below is attained for food safety and regulatory compliance.

References

1. NSW Food Authority, Shelf stable acid preserved foods. NSW/FA/FI035/0811
 2. Title 21 of the Code of Federal Regulation (21 CFR 114)
- REV 0, 13 AUGUST 2015

pH Meters Lineup

pH 11 Meter



pH 22 Meter



pH 33 Meter



Features

Flat pH sensor with temperature compensation offers a reliable and quick direct measurement of micro-samples from 100 µL.

Applications include

Fresh water testing; aquarium; affluent treatment; soil & food testing; research laboratories; QC education, etc.

Model	pH 11	pH 22	pH 33
Measurement principle	Glass electrode method		
Minimum sample volume	0.1 mL (0.05 mL with sampling sheet B)		
Measurement range pH / mV	0 to 14 pH / ± 650 mV		
Resolution	0.1 pH	0.01 pH	
Calibration	Two-point	Three-point	Five-point
Accuracy	± 0.1 pH	± 0.01 pH	
Calibration curves	USA / NIST		
Functions	Temperature compensation • IP67 Water/Dust Proof • Auto Hold • Auto Stable • Automatic power off (30 minutes)		
Display	Custom (monochrome) digital LCD		
Operating temperature/humidity	5 to 40°C, 85% or less in relative humidity (no condensation)		
Battery life	Approx. 400 hours in continuous use with x2 CR 2032 batteries		
Main Material	ABS epoxy		
Dimensions/Mass	164 mm x 29 mm x 20 mm (excluding projections) / Approx. 50 g (meter only, without batteries, approx. 45 g)		
Accessories included	2 CR2032 batteries • 1 Pipette • Instruction manual • Quick manual • Storage case • 14 mL Standard solutions (pH 4 & pH 7)		
Ordering Code	3999960122	3999960123	3999960124

LAQUAtwin Pocket Ion Meters Lineup



pH

COND

Na+

K+

NO₃⁻

Ca²⁺

Salt EC



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IMS

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