

Document Title: <b>Description, AN, DA7200 Bacon</b>		Part # and Rev. <b>13501-00</b>	
		Release Date:	
Rev.	Description	Revision By	Date

**Production Filename:** 13501 (In Product Library)

**Path to Working Files:** DecaDoc\Application Notes\Master

**Dimensions:** 8.5 inch wide, 11 inch tall

**Material:** Paper, 92 Bright White or better, 75g/m<sup>2</sup> or heavier

**Colors:** Color Print on White

**Printer:** HP Color LaserJet 8550-PS

**Finish:** None

**Adhesive:** None

**Special Notes:** Illustrations are Ref Only \*\* Not to Scale \*\* (Shown page 1 of 3)



**Measurement of Water Activity of Bacon Using a DA 7200 Diode Array High Speed Analysis System**

**Background**

Four samples of microwarable bacon were sent to Decagon Devices and Perten Instruments. Each packaged contained 12 strips of bacon. The purpose of the samples was to test the feasibility of using the DA 7200 Diode Array NIR Analysis system to measure Water Activity of Bacon in 6 seconds.

**Materials & Methods**

**Instrumentation**

A DA7200 diode array based spectrometer was used for optical data collection on all samples. The DA7200 spectrometer consists of a stationary grating for wavelength dispersion and 396 pixel Indium-Gallium-Arsenide (InGaAs) detector operating in the wavelength range 950-1650 nm for energy detection. The spectrometer records 180 absorbance spectra in a typical analysis time of 6 seconds. A built-in ceramic reference and patented emission lamp ensure spectrum and wavelength reproducibility.

A unique feature of the spectrometer is its ability to collect spectra in ambient room light precluding the need for a light-tight sample enclosure. The DA7200 uses open faced sampling dishes for presentation to the instrument eliminating any instrument to sample contact. Closed faced sample cups or cells are significant sources of error and are difficult to clean. Sample cups exhibit significant variability in results from cup to cup and are subject to operator influence by packing differences, damage, or cup rotation. The sample cups/cells are difficult to clean – particularly when fatty or high moisture products are analyzed. The DA7200 eliminates the needs for these cups providing more accurate, real world results and significantly shortening analysis time.



Figure 1. – DA7200

**Samples (Note: all samples were analyzed as received with no further sample preparation required)**

Each sample was torn into small pieces and placed in a 5" sample dish. The samples were broken into pieces to facilitate the reference testing performed on the Aqualab instrument. The DA 7200 rotates the sample dish during analysis collecting spectral data on the full sample. 180 individual spectra are collected during the 3 second rotation and averaged together. Each sample was re-packed and spectra collected again to measure sample homogeneity and reproducibility.

After spectra collection, a sub-sample was immediately placed into the Decagon cup and analyzed for Water Activity using an Aqualab. Each sample was analyzed in duplicate on the Aqualab as well. The average of the two values was used as the reference value for calibration development. The samples were then allowed to sit in the open air to change their water activity values. Spectra were collected again, and the Water Activity was then measured by the Aqualab. A total of 10 samples were created using this procedure.



Figure 2. – Aqualab

**Definition of Terms**